



KB 3208
NOT FOR EXPORT TO EU

Date of Preparation: 10/13

SDS No. 39012

Revision: 0

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

Product Name: KB 3208

Synonyms: Polyglycerol Fumarate Ester in Toluene/Heavy Aromatic Naptha

CAS Number: Mixture of 68400-72-6 and 108-88-3

Chemical Formula: Mixture

General Use: Various

Manufacturer: KMCO, 16503 Ramsey Road, Crosby, Texas 77532

24-HOUR EMERGENCY NUMBER - CHEMTREC: 1-800-424-9300

KMCO PHONE: (281) 328-3501

FAX: (281) 328-9528

Restrictions on Use: For Industrial Use Only

SECTION 2: HAZARD(S) IDENTIFICATION

Hazard Classification:

OSHA Hazards: Flammable Liquid, Target Organ Effect, Irritant, Teratogen, Reproductive Hazard

Target Organs: Bladder, Liver, Kidney, Brain

GHS Classification:

Flammable liquid (Category 2)

Acute toxicity, Inhalation (Category 4)

Aspiration hazard (Category 1)

Skin irritation (Category 2)

Eye irritation (Category 2A)

Reproductive toxicity (Category 2)

Specific target organ toxicity – single exposure (Category 2)

Acute aquatic toxicity (Category 2)

Signal Word: Danger



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PICTOGRAMS



Hazard Statements:

H225	Highly flammable liquid and vapor.
H305	May be harmful if swallowed and enters airways
H315	Causes skin irritation
H319	Causes serious eye irritation.
H322	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H361	Suspected of damaging fertility or the unborn child.
H371	May cause damage to organs.
H401	Toxic to aquatic life

Precautionary Statements:

P201	Obtain special instructions before use.
P202	Do not use until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces – no smoking.
P233	Keep container tightly closed.
P240	Ground / bond container and receiving equipment.
P241	Use explosion-proof electrical / ventilating / lighting equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves.
P281	Use personal protective equipment as required.
P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or



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	doctor / physician.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P332 + P313	If skin irritation occurs: get medical advice / attention.
P304 + P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice / attention.
P308 + P313	If exposed or concerned: Get medical advice / attention.
P312	Call a POISON CENTER or doctor / physician if you feel unwell.
P331	Do NOT induce vomiting.
P362	Take off contaminated clothing and wash before reuse.
P405	Store locked up.

87% of the mixture consists of ingredient(s) of unknown acute toxicity.

HMIS Classification

Health hazard:	2
Chronic Health Hazard	*
Flammability	3
Physical hazards	0

NFPA Rating

Health hazard:	2
Fire:	3
Reactivity	0

Description of Any Other Hazards Not Otherwise Classified: none

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

<u>INGREDIENT Name:</u>	<u>CAS NUMBER</u>	<u>%wt. or %v</u>
Polyglycerol Fumarate Ester	68400-72-6	82-86
Toluene	108-88-3	8-10
Heavy Aromatic Naphtha	64742-94-5	2-4

SECTION 4: FIRST AID MEASURES

EYES: Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.



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SKIN: Wash off with soap and plenty of water. Consult a physician.

INGESTION: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

INHALATION: If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

NOTES TO PHYSICIANS OR FIRST AID PROVIDERS: Contact a POISON CENTER.

SECTION 5: FIRE-FIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA: Dry chemical, foam or carbon dioxide. Water spray may be used to keep fire exposed containers cool, dilute spills to nonflammable mixtures, protect personnel attempting to stop leak, and disperse vapors.

UNSUITABLE EXTINGUISHING MEDIA: Direct water stream.

SPECIAL FIRE FIGHTING PROCEDURES: Evacuate area. Do not use direct water stream to extinguish fires. Product may travel with water and reignite. Vapors can flow along surfaces to distant ignition source and flash back. Do not release runoff from fire control methods to sewers or waterways.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Above flash point, vapor-air mixtures may be explosive. Contact with strong oxidizers may cause fire. Containers may explode when involved in a fire.

HAZARDOUS COMBUSTION PRODUCTS: Carbon monoxide, carbon dioxide, and unidentified organic compounds.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE FIGHTERS: Wear full protective clothing and NIOSH – approved self-contained breathing apparatus with full face piece operated in the pressure demand or other positive breathing mode.

SECTION 6: ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS: Use appropriate personal protective equipment. Avoid breathing vapors, mist or gas. Avoid contact with spilled material. Insure adequate ventilation. Remove all sources of ignition. Use non-sparking tools and equipment.



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PROTECTIVE CLOTHING: Standard work uniform. Impervious gloves. Safety glasses. Personnel should increase PPE level as deemed appropriate in any given situation.

EMERGENCY PROCEDURES:

SMALL SPILLS: Contain and recover liquid when possible. Collect liquid in appropriate container or absorb with an inert material (such as vermiculite or dry sand) and place in chemical waste container. Do not use combustible materials such as sawdust for the cleanup.

LARGE SPILLS:

Containment: Shut off source of leak if safe to do so. Dike far ahead of liquid spill for later disposal. Do not allow material to enter sewers or waterways.

Cleanup: Contain and recover liquid when possible. Collect liquid in appropriate container. Absorb residue with an inert material (such as vermiculite or dry sand) and place in chemical waste container. Do not use combustible materials such as sawdust for the cleanup.

SECTION 7: HANDLING AND STORAGE

HANDLING PRECAUTIONS: Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Containers should be bonded and grounded for transfers to avoid static sparks. Use non-sparking tools and equipment, including explosion proof ventilation. Do not attempt to clean empty containers.

STORAGE REQUIREMENTS: Store out of direct sunlight in a cool, well-ventilated area. Separate from incompatibles. Outside or detached storage is preferred.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Controls should be such that adequate ventilation is provided.

VENTILATION: Provide general or local exhaust ventilation systems to maintain airborne concentrations below OSHA PELs. Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work place by controlling it at its source.

RESPIRATORY PROTECTION: Seek professional advice prior to respirator selection and use. Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear a MSHA / NIOSH approved respirator. Select respirator based on its suitability to provide adequate worker protection for given working conditions, level of airborne contamination, and presence of sufficient oxygen. For emergency or non-routine operations (e.g. cleaning spills, reactor vessels, or storage tanks), wear an SCBA. *Warning! Air purifying respirators do not protect workers in oxygen-deficient atmospheres.* If respirators are used, OSHA requires a written respiratory protection program that includes at least:



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medical certification, training, fit testing, periodic environmental monitoring, maintenance, inspection, cleaning, and convenient, sanitary storage areas.

EYE PROTECTION: Wear protective eyeglasses or chemical safety goggles, per OSHA eye- and face-protection regulations (29 CFR 1910.133) Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with, contact lenses.

SKIN PROTECTION: Wear chemically protective gloves, boots, aprons and gauntlets to prevent prolonged or repeated skin contact.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Make emergency eyewash stations, safety/quick drench showers and washing facilities available in work areas.

WORK HYGIENIC PRACTICES: Never eat, drink or smoke in work areas. Practice good personal hygiene after using this material especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Separate contaminate work clothes from street clothes. Launder before reuse. Remove this material from your shoes and clean personal protective equipment. Discard belts and shoes that cannot be cleaned.

EXPOSURE GUIDELINES:

Ingredient	OSHA PEL		ACGIH TLV		NIOSH REL		NIOSH IDLH
	TWA	STEL	TWA	STEL	TWA	STEL	
Polyglycol Fumarate Ester	none estab.	none estab.	none estab.	none estab.	none estab.	none estab.	none estab.
Toluene	100 ppm	150 ppm	20 ppm	50 ppm	100 ppm	150	500 ppm
Heavy Aromatic Naphtha	none estab.	none estab.	none estab.	none estab.	none estab.	none estab.	none estab.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: liquid

APPEARANCE AND COLOR: pale amber

ODOR: aromatic



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FLASH POINT: 40°F

UPPER/LOWER FLAMMABILITY OR EXPLOSIVE LIMITS:

LEL: 1.0% v/v

UEL: 7.0% v/v

AUTO IGNITION TEMPERATURE: 997°F (data for toluene)

DECOMPOSITION TEMPERATURE: not available

VAPOR PRESSURE: not available

ODOR THRESHOLD: not available

VAPOR DENSITY (air = 1): >1.0

pH: 6 - 8

RELATIVE DENSITY: 8.42 lb/gal

SPECIFIC GRAVITY (H₂O =1 AT 4 C): 1.01

MELTING POINT / FREEZING POINT: 50°F

WATER SOLUBILITY: insoluble

OTHER SOLUBILITIES: not available

INITIAL BOILING POINT AND BOILING RANGE: not available

EVAPORATION RATE (BuAc = 1): not available

PARTITION COEFFICIENT: n-OCTANOL/WATER: not available

VISCOSITY: not available

REFRACTIVE INDEX: not available

FORMULA WEIGHT: not available

SECTION 10: STABILITY AND REACTIVITY

REACTIVITY: none under normal handling

STABILITY: stable at room temperature under normal storage and handling conditions.

CONDITIONS TO AVOID (STABILITY): Incompatible materials. Heat, flames and ignition sources.

INCOMPATIBILITY (MATERIAL TO AVOID): Strong oxidizing agents.

HAZARDOUS DECOMPOSITION BY-PRODUCTS: Carbon monoxide, carbon dioxide, and unidentified organic compounds.

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur.

CONDITIONS TO AVOID (POLYMERIZATION): Not applicable – hazardous polymerization will not occur.



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HAZARDOUS POLYMERICATION BY-PRODUCTS: Not applicable – hazardous polymerization will not occur.

SECTION 11: TOXICOLOGICAL INFORMATION

SIGNS AND SYMPTOMS OF OVEREXPOSURE (toluene): Lung irritation, chest pain, pulmonary edema.

ACUTE EFFECTS:

EYE CONTACT: Causes eye irritation.

SKIN CONTACT: May be harmful if absorbed through skin. Causes skin irritation.

INHALATION: May be harmful if inhaled. Causes respiratory tract irritation. Vapors may cause drowsiness and dizziness.

INGESTION: May be harmful if swallowed. Aspiration hazard if swallowed – can enter lungs and cause damage.

TARGET ORGAN EFFECTS: no data available.

CHRONIC EFFECTS: no data available.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: May aggravate an existing dermatitis, throat, or respiratory condition.

ACUTE TOXICITY VALUES

TOLUENE

ORAL LD50 (rat): 5,580 mg/kg

DERMAL LD50 (rabbit): 12,196 mg/kg

INHALATION LC50 (rat): 12,500 – 28,000 mg /kg – 4h

HEAVY AROMATIC NAPHTHA

ORAL LD50 (rat): 6,318 mg / kg

DERMAL LD50 (rabbit): >2,000 mg/kg

INHALATION LC50 (rat): 4688



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LISTED CARCINOGEN:

NATIONAL TOXICOLOGY PROGRAM REPORT ON CARCINOGENS: No component of the product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

IARC LISTED AS POTENTIAL CARCINOGEN: 3-Group 3: Not classifiable as to its carcinogenicity to humans (toluene).

OSHA LISTED AS POTENTIAL CARCINOGEN: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Germ Cell Mutagenicity (toluene): genotoxicity in vitro – rat – Liver. DNA damage.

Reproductive Toxicity (toluene): reproductive toxicity – rat – inhalation. Paternal effects; spermatogenesis (including genetic material, sperm morphology, motility and count). Experiments have shown reproductive toxicity effects in male and female laboratory animals.

Teratogenicity (toluene):

Development Toxicity – rat – oral

Effects on Embryo or Fetus: Fetotoxicity (except death, e.g. stunted fetus).

Damage to fetus possible

Suspected human reproductive toxicant.

SECTION 12: ECOLOGICAL INFORMATION

DATA FROM TOXICITY TESTS ON AQUATIC AND/OR TERRESTRIAL ORGANISMS

POLYGLYCEROL FUMARATE ESTER:

Fish: no data available.

Daphnia: no data available.

TOLUENE:

Fish: LC50 – Lepomis macrochirus (bluegill) – 74.00 – 340.00 mg/l – 96h

LC50 - Onchorhynchus mykiss (rainbow trout) – 7.63 mg/l – 96h

Daphnia: LC50 – Daphnia magna (Water flea) – 8.00 mg/l – 24h

HEAVY AROMATIC NAPHTHA



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Fish: LC50 – Onchorhynchus mykiss (rainbow trout) < 5 mg/l - 96h
Daphnia: LC50 – Daphnia magna (Water flea) – < 10 mg/l - 48h

ENVIRONMENTAL FATE: no data available.

BIOACCUMULATION POTENTIAL: no data available.

POTENTIAL TO MOVE FROM SOIL TO GROUNDWATER: no data available.

OTHER ADVERS ENVIRONMENTAL EFFECTS: Toxic to aquatic life.

SECTION 13: DISPOSAL CONSIDERATIONS

CONTAINERS TO USE: No specific recommendations

RECOMMENDED DISPOSAL METHODS: Whatever cannot be saved for recovery or recycling should be disposed of in an approved waste facility in accordance with Federal, State/Provincial and Local requirements.

PHYSICAL AND CHEMICAL PROPERTIES THAT MAY AFFECT DISPOSAL ACTIVITIES: No specific information available

WHENEVER POSSIBLE, MATERIAL SHOULD NOT BE ALLOWED TO ENTER SEWAGE DISPOSAL SYSTEMS.

SPECIAL PRECAUTIONS FOR LANDFILL OR INCINERATION ACTIVITIES: No specific information available

SECTION 14: TRANSPORT INFORMATION

U.S. DEPARTMENT OF TRANSPORTATION (49 CFR 172.101)

PROPER SHIPPING NAME: Flammable Liquid, n.o.s. (contains toluene)

SHIPPING SYMBOLS: not applicable

HAZARD CLASS: 3

UN/NA NUMBER: UN1993

PACKING GROUP: II

LABELS REQUIRED: 3, Flammable Liquid

SPECIAL PROVISIONS (172.102): none



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PACKAGING AUTHORIZATIONS

- A) EXCEPTIONS: 173.150
- B) NON-BULK PACKAGING: 173.203
- C) BULK PACKAGING: 173.242

QUANTITY LIMITATIONS:

- A) PASSENGER, AIRCRAFT OR RAILCAR: 60L
- B) CARGO AIRCRAFT ONLY: 220L

VESSEL STOWAGE REQUIREMENTS

- A) VESSEL STOWAGE: A
- B) OTHER: none

IATA

- UN NUMBER: 1993
- PROPER SHIPPING NAME: Flammable liquid, n.o.s.(contains toluene)
- CLASS: 3
- PACKING GROUP: I, II, III
- SPECIAL PROVISIONS:
 - PACKING GROUP I: none
 - PACKING GROUP II: none
 - PACKING GROUP III: A3

EXCEPTED QUANTITY

- MAXIMUM PER INNER PACKAGE:
 - PACKING GROUP I: 30 mL
 - PACKING GROUP II: 30 mL
 - PACKING GROUP III: 30 mL
- MAXIMUM PER PACKAGE:
 - PACKING GROUP I: 0.3 L
 - PACKING GROUP II: 0.5 L
 - PACKING GROUP III: 1.0 L

LIMITED QUANTITY

- PACKAGING INSTRUCTION:
 - PACKING GROUP I: Forbidden
 - PACKING GROUP II: Y341
 - PACKING GROUP III: Y344
- MAXIMUM PER PACKAGE:
 - PACKING GROUP I: Forbidden



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PACKING GROUP II: 1 L
PACKING GROUP III: 10 L

PASSENGER AIRCRAFT

PACKAGING INSTRUCTION:

PACKING GROUP I: 351
PACKING GROUP II: 353
PACKING GROUP III: 355

MAXIMUM PER PACKAGE:

PACKING GROUP I: 1 L
PACKING GROUP II: 5L
PACKING GROUP III: 60L

CARGO AIRCRAFT:

PACKAGING INSTRUCTION:

PACKING GROUP I: 361
PACKING GROUP II: 364
PACKING GROUP III: 366

MAXIMUM PER PACKAGE:

PACKING GROUP I: 30 L
PACKING GROUP II: 60 L
PACKING GROUP III: 220 L

ERG CODE: 3L

IMDG

UN NUMBER: UN1993

PROPER SHIPPING NAME: Flammable liquid, n.o.s. (contains toluene)

CLASS OR DIVISION: 3

SUBSIDIARY RISK(S): ---

PACKING GROUP: I, II, III

SPECIAL PROVISIONS:

PACKING GROUP I: 274
PACKING GROUP II: 274
PACKING GROUP III: 223, 274, 955

LIMITED AND EXCEPTED QUANTITY PROVISIONS

LIMITED QUANTITIES:

PACKING GROUP I: 0
PACKING GROUP II: 1 L



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PACKING GROUP III: 5 L
EXCEPTED QUANTITIES:
PACKING GROUP I: E3
PACKING GROUP II: E2
PACKING GROUP III: E1

PACKING

INSTRUCTIONS:
PACKING GROUP I: P001
PACKING GROUP II: P001
PACKING GROUP III: P001, LP01
PROVISIONS:
PACKING GROUP I: ---
PACKING GROUP II: ---
PACKING GROUP III: ---

IBC

INSTRUCTIONS:
PACKING GROUP I: ---
PACKING GROUP II: IBC02
PACKING GROUP III: IBC03
PROVISIONS:
PACKING GROUP I: ---
PACKING GROUP II: ---
PACKING GROUP III: ---

PORTABLE TANKS AND BULK CONTAINERS

TANK INSTRUCTIONS:
PACKING GROUP I: T11
PACKING GROUP II: T7
PACKING GROUP III: T4
PROVISIONS:
PACKING GROUP I: TP1, TP27
PACKING GROUP II: TP1, TP8, TP28
PACKING GROUP III: TP1, TP29

EmS: F-E, S-E

STOWAGE AND SEGREGATION:

PACKING GROUP I: Category E
PACKING GROUP II: Category B



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PACKING GROUP III: Category A

SECTION 15: REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS

TSCA (TOXIC SUBSTANCE CONTROL ACT): all components of this mixture are listed on the TSCA inventory.

CERCLA (COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT): Spills of this product over the RQ (Reportable Quantity) must be reported to the National Response Center. The RQ for toluene is 1,000 pounds. Individual spills must be evaluated to see if they contain enough toluene to trigger this reporting requirement. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT): No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

311/312 HAZARD CATEGORIES:

Immediate Hazard: yes / no

Delayed Hazard: yes / no

Fire Hazard: yes / no

Pressure Hazard: yes / no

Reactivity Hazard: yes / no

313 REPORTABLE INGREDIENTS: Toluene, CAS Number 108-88-3. Heavy Aromatic Naptha

CLEAN WATER ACT (CWA): None of the chemicals in this product are listed as Hazardous Substances under the CWA. None of the chemicals in this product are listed as Toxic Pollutants under the CWA.

CLEAN AIR ACT (CAA): CAS Number 108-88-3 (Toluene) is listed as a hazardous air pollutant (HAP). This material does not contain any Class 1 Ozone depletors. This material does not contain any Class 2 Ozone depletors.

STATE REGULATIONS:

California: WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm

Massachusetts, Pennsylvania, New Jersey Right to Know Components: Toluene, CAS Number 108-88-3.

INTERNATIONAL REGULATIONS:



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Persistent Organic Pollutants (United Nations): not listed.

Initial List of Prior Informed Consent Chemicals (United Nations): not listed.

Ozone Depleting Substances (Montreal Protocol): not listed.

Greenhouse Gases (Intergovernmental Panel on Climate Change): not listed.

AUSTRALIAN INVENTORY OF CHEMICAL SUBSTANCES: all components of this mixture are listed.

CANADA DOMESTIC SUBSTANCES LIST: all components of this mixture are listed.

CANADA WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS): B2 Flammable Liquid, D2B Very Toxic (teratogenicity / embryotoxicity), D2B Toxic (skin irritant)

CANADIAN ENVIRONMENTAL PROTECTION AGENCY TOXICS LIST: no component of this mixture is on this inventory.

EUROPEAN INVENTORY OF EXISTING COMMERCIAL CHEMICAL SUBSTANCES: not listed.

NEW ZEALAND: not approved.

PHILLIPPINE INVENTORY OF CHEMICALS AND CHEMICAL SUBSTANCES: not listed.

SECTION 16: OTHER INFORMATION

Prepared by: KMCO

Disclaimer: This product is FOR INDUSTRIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN. DO NOT TAKE INTERNALLY.

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