



KC168  
NOT FOR EXPORT TO EU

Date of Preparation: 10/13

**SDS No.** 30179

Revision: 0

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**SECTION 1: PRODUCT AND COMPANY IDENTIFICATION**

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**Product Name:** KC168

**Synonyms:** Amine Fatty Acid Imidazoline in Aromatic 100

**CAS Number:** Mixture of 68526-42-1 and 64742-94-5

**Chemical Formula:** Mixture

**General Use:** Various

**Manufacturer:** KMCO, 16503 Ramsey Road, Crosby, Texas 77532

**24-HOUR EMERGENCY NUMBER - CHEMTREC: 1-800-424-9300**

**KMCO PHONE:** (281) 328-3501

**FAX:** (281) 328-9528

**Restrictions on Use:** For Industrial Use Only

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**SECTION 2: HAZARD(S) IDENTIFICATION**

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**Hazard Classification:**

**OSHA Hazards:** unknown

**Target Organs:** unknown

**GHS Classification:**

Aspiration Hazard (Category 1)

Specific Target Organ Toxicity (Single Exposure) (Category 2)

Carcinogenicity (Category 2)

Hazardous to the Aquatic Environment – Chronic Hazard (Category 2)

Sensitization – Respiratory (Category 1)

Sensitization – Skin (Category 1)

**Signal Word:** WARNING



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### Hazard Statements:

H304	May be fatal if swallowed and enters airways.
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H411	Toxic to aquatic life with long lasting effects.

### Precautionary Statements:

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust / fume / gas / mist / vapors / spray.
P285	in case of inadequate ventilation wear respiratory protection.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves.
P281	Use personal protective equipment as required.
P285	In case of inadequate ventilation wear respiratory protection.
P273	Avoid release to the environment.
P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P331	Do NOT induce vomiting..
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P333 + P313	If skin irritation or rash occurs: Get medical advice / attention.
P363	Wash contaminated clothing before reuse.
P304 + P341	IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor / physician.
P309 + P311	IF exposed or you feel unwell: Call a POISON CENTER or doctor /



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P308 + P313 physician.  
P405 IF exposed or concerned: Get medical advice / attention.  
Store locked up.

75% of the mixture consists of ingredient(s) of unknown acute toxicity.

**HMIS Classification**

Health hazard: 1  
Chronic Health Hazard \*  
Flammability 1  
Physical hazards 0

**NFPA Rating**

Health hazard: 1  
Fire: 2  
Reactivity 1

**Description of Any Other Hazards Not Otherwise Classified:** potential for static accumulation.

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**SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS**

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<u>INGREDIENT Name:</u>	<u>CAS NUMBER</u>	<u>%wt. or %v</u>
Amine Fatty Acid Imidazoline	68256-42-1	75
Aromatic Hydrocarbon	64742-94-5	25

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**SECTION 4: FIRST AID MEASURES**

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**EYES:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation continues or persists, get medical advice / attention.

**SKIN:** Wash with plenty of soap and water. If skin irritation occurs, get medical advice / attention.



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**INGESTION:** Aspiration hazard. Do not induce vomiting or give anything by mouth. Rinse mouth with water. Consult a physician.

**INHALATION:** Remove victim to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Consult a physician.

**NOTES TO PHYSICIANS OR FIRST AID PROVIDERS:** Contact a Poison Center.

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### SECTION 5: FIRE-FIGHTING MEASURES

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**SUITABLE EXTINGUISHING MEDIA:** Dry chemical, foam or carbon dioxide. Water spray may be used to keep fire exposed containers cool, dilute spills to nonflammable mixtures, protect personnel attempting to stop leak, and disperse vapors.

**UNSUITABLE EXTINGUISHING MEDIA:** Direct water stream.

**SPECIAL FIRE FIGHTING PROCEDURES:** Evacuate area. Do not use direct water stream to extinguish fires. Product may travel with water and reignite. Vapors can flow along surfaces to distant ignition source and flash back. Do not release runoff from fire control methods to sewers or waterways.

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Above flash point, vapor-air mixtures may be explosive. Contact with strong oxidizers may cause fire. Containers may explode when involved in a fire. Sensitive to static discharge.

**HAZARDOUS COMBUSTION PRODUCTS:** Carbon monoxide, carbon dioxide, and unidentified organic compounds.

**SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE FIGHTERS:** Wear full protective clothing and NIOSH – approved self-contained breathing apparatus with full face piece operated in the pressure demand or other positive breathing mode.

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### SECTION 6: ACCIDENTAL RELEASE MEASURES

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**PERSONAL PRECAUTIONS:** Use appropriate personal protective equipment. Avoid breathing vapors, mist or gas. Avoid contact with spilled material. Insure adequate ventilation. Remove all sources of ignition. Use non-sparking tools and equipment.



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**PROTECTIVE CLOTHING:** Standard work uniform. Impervious gloves. Safety glasses. Personnel should increase PPE level as deemed appropriate in any given situation.

### **EMERGENCY PROCEDURES:**

**SMALL SPILLS:** Contain and recover liquid when possible. Collect liquid in appropriate container or absorb with an inert material (such as vermiculite or dry sand) and place in chemical waste container. Do not use combustible materials such as sawdust for the cleanup.

### **LARGE SPILLS:**

**Containment:** Shut off source of leak if safe to do so. Dike far ahead of liquid spill for later disposal. Do not allow material to enter sewers or waterways.

**Cleanup:** Contain and recover liquid when possible. Collect liquid in appropriate container. Absorb residue with an inert material (such as vermiculite or dry sand) and place in chemical waste container. Do not use combustible materials such as sawdust for the cleanup.

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## **SECTION 7: HANDLING AND STORAGE**

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**HANDLING PRECAUTIONS:** Avoid contact with skin and eyes. Avoid inhalation of vapor or mist.

**STORAGE REQUIREMENTS:** Keep container tightly closed in a dry and well ventilated place.

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## **SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION**

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**ENGINEERING CONTROLS:** Controls should be such that adequate ventilation is provided.

**VENTILATION:** Provide general or local exhaust ventilation systems to maintain airborne concentrations below OSHA PELs. Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work place by controlling it at its source.

**RESPIRATORY PROTECTION:** Seek professional advice prior to respirator selection and use. Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear a MSHA / NIOSH approved respirator. Select respirator based on its suitability to provide adequate worker protection for given working conditions, level of airborne contamination, and presence of sufficient oxygen. For emergency or non-routine operations (e.g. cleaning spills, reactor vessels, or storage tanks), wear an SCBA. *Warning! Air purifying respirators do not protect workers in oxygen-deficient atmospheres.* If



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respirators are used, OSHA requires a written respiratory protection program that includes at least: medical certification, training, fit testing, periodic environmental monitoring, maintenance, inspection, cleaning, and convenient, sanitary storage areas.

**EYE PROTECTION:** Wear protective eyeglasses or chemical safety goggles, per OSHA eye- and face-protection regulations (29 CFR 1910.133) Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with, contact lenses.

**SKIN PROTECTION:** Wear chemically protective gloves, boots, aprons and gauntlets to prevent prolonged or repeated skin contact.

**OTHER PROTECTIVE CLOTHING OR EQUIPMENT:** Make emergency eyewash stations, safety/quick drench showers and washing facilities available in work areas.

**WORK HYGIENIC PRACTICES:** Never eat, drink or smoke in work areas. Practice good personal hygiene after using this material especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Separate contaminate work clothes from street clothes. Launder before reuse. Remove this material from your shoes and clean personal protective equipment. Discard belts and shoes that cannot be cleaned.

## EXPOSURE GUIDELINES:

Ingredient	OSHA PEL		ACGIH TLV		NIOSH REL		NIOSH IDLH
	TWA	STEL	TWA	STEL	TWA	STEL	
Amine Fatty Acid Imidazoline	none estab.	none estab.	none estab.	none estab.	none estab.	none estab.	none estab.
Aromatic Hydrocarbon	none estab.	none estab.	none estab.	none estab.	none estab.	none estab.	none estab.

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## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

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**PHYSICAL STATE:** liquid

**APPEARANCE AND COLOR:** amber

**ODOR:** aromatic hydrocarbon

**FLASH POINT:** 164° F



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**UPPER/LOWER FLAMMABILITY OR EXPLOSIVE LIMITS:**

UEL: 7.0% v/v

LEL: 1.0% v/v

**AUTO IGNITION TEMPERATURE:** not available

**DECOMPOSITION TEMPERATURE:** not available

**VAPOR PRESSURE:** 10.3 mm Hg at 100°F

**ODOR THRESHOLD:** not available

**VAPOR DENSITY (air = 1):** >1

**pH:** 8 - 11

**RELATIVE DENSITY:** 7.91 lb/gal

**SPECIFIC GRAVITY (H<sub>2</sub>O =1 AT 4 C):** 0.95

**MELTING POINT / FREEZING POINT:** < 5°F

**WATER SOLUBILITY:** dispersible

**OTHER SOLUBILITIES:** not available

**INITIAL BOILING POINT AND BOILING RANGE:** initial boiling point is 300°F

**EVAPORATION RATE (BuAc = 1):** <0.1

**PARTITION COEFFICIENT: n-OCTANOL/WATER:** not available

**VISCOSITY:** not available

**REFRACTIVE INDEX:** not available

**FORMULA WEIGHT:** mixture

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### SECTION 10: STABILITY AND REACTIVITY

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**REACTIVITY:** none under normal handling.

**STABILITY:** stable at room temperature under normal storage and handling conditions.

**CONDITIONS TO AVOID (STABILITY):** Incompatible materials. Heat, flames and ignition sources.

**INCOMPATIBILITY (MATERIAL TO AVOID):** Strong oxidizing agents

**HAZARDOUS DECOMPOSITION BY-PRODUCTS:** Carbon monoxide, carbon dioxide, unidentified organic compounds.

**HAZARDOUS POLYMERIZATION:** Hazardous polymerization will not occur.

**CONDITIONS TO AVOID (POLYMERIZATION):** Not applicable – hazardous polymerization will not occur.



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**HAZARDOUS POLYMERICATION BY-PRODUCTS:** Not applicable – hazardous polymerization will not occur.

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**SECTION 11: TOXICOLOGICAL INFORMATION**

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**SIGNS AND SYMPTOMS OF OVEREXPOSURE:** data not available.

**ACUTE EFFECTS:**

**EYE CONTACT:** may be mildly irritating to eyes.

**SKIN CONTACT:** may cause allergic reactions in amine sensitive individuals.

**INHALATION:** vapors may cause shortness of breath or aggravate any existing pulmonary diseases or respiratory conditions. May cause allergic reactions in amine sensitive individuals.

**INGESTION:** not known, but the solvent is an aspiration hazard.

**TARGET ORGAN EFFECTS:** data not available.

**CHRONIC EFFECTS:** individuals chronically exposed may be sensitized to DETA. Once acquired, sensitivity may be retained for many years, with possible cross-sensitization to other amines.

**MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:** may aggravate an existing dermatitis, throat, or respiratory conditions. Individuals sensitive to amines may be more susceptible to the effects of this product.

**ACUTE TOXICITY VALUES**

**Amine Fatty Acid Imidazoline**

**ORAL LD50 (state animal):** data not available

**DERMAL LD50 (state animal):** data not available

**INHALATION LC50 (state animal):** data not available

**Aromatic Hydrocarbon**

**ORAL LD50 (rat):** 6,318 mg / kg

**DERMAL LD50 (rabbit):** >2,000 mg/kg





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**INHALATION LC50 (rat):** 4688 mg/kg

**LISTED CARCINOGEN:**

**NATIONAL TOXICOLOGY PROGRAM REPORT ON CARCINOGENS:** no components of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by the NTP.

**IARC LISTED AS POTENTIAL CARCINOGEN:** No component of this product presents at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA LISTED AS POTENTIAL CARCINOGEN:** No component of the product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

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**SECTION 12: ECOLOGICAL INFORMATION**

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**DATA FROM TOXICITY TESTS ON AQUATIC AND/OR TERRESTERIAL ORGANISMS:**

**Fatty Acid Imidazoline**

Fish: data not available

Daphnia: data not available

**Aromatic Hydrocarbon**

Fish: LC50 – Onchorhynchus mykiss (rainbow trout) < 5 mg/l - 96h

Daphnia: LC50 – Daphnia magna (Water flea) – < 10 mg/l - 48h

**ENVIRONMENTAL FATE:** no data available.

**BIOACCUMULATION POTENTIAL:** no data available.

**POTENTIAL TO MOVE FROM SOIL TO GROUNDWATER:** no data available.

**OTHER ADVERS ENVIRONMENTAL EFFECTS:** no data available.



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**SECTION 13: DISPOSAL CONSIDERATIONS**

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**CONTAINERS TO USE:** No specific recommendations

**RECOMMENDED DISPOSAL METHODS:** Whatever cannot be saved for recovery or recycling should be disposed of in an approved waste facility in accordance with Federal, State/Provincial and Local requirements.

**PHYSICAL AND CHEMICAL PROPERTIES THAT MAY AFFECT DISPOSAL ACTIVITIES:** No specific information available

**WHENEVER POSSIBLE, MATERIAL SHOULD NOT BE ALLOWED TO ENTER SEWAGE DISPOSAL SYSTEMS.**

**SPECIAL PRECAUTIONS FOR LANDFILL OR INCINERATION ACTIVITIES:** No specific information available

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**SECTION 14: TRANSPORT INFORMATION**

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**U.S. DEPARTMENT OF TRANSPORTATION (49 CFR 172.101)**

**PROPER SHIPPING NAME:** Combustible liquid, n.o.s. (contains petroleum hydrocarbons)

**SHIPPING SYMBOLS:** D

**HAZARD CLASS:** Combustible liquid

**UN/NA NUMBER:** NA1993

**PACKING GROUP:** III

**LABELS REQUIRED:** not applicable

**SPECIAL PROVISIONS (172.102):** not applicable

**PACKAGING AUTHORIZATIONS**

**A) EXCEPTIONS:** 173.150

**B) NON-BULK PACKAGING:** 173.203

**C) BULK PACKAGING:** 173.241

**QUANTITY LIMITATIONS:**



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- A) PASSENGER, AIRCRAFT OR RAILCAR: 60L
- B) CARGO AIRCRAFT ONLY: 220L

**VESSEL STOWAGE REQUIREMENTS**

- A) VESSEL STOWAGE: A
- B) OTHER: none

**IATA**

**UN NUMBER:** 1993

**PROPER SHIPPING NAME:** Flammable liquid, n.o.s.(contains petroleum distillates)

**CLASS:** 3

**PACKING GROUP:** I, II, III

**SPECIAL PROVISIONS:**

**PACKING GROUP I:** none

**PACKING GROUP II:** none

**PACKING GROUP III:** A3

**EXCEPTED QUANTITY**

**MAXIMUM PER INNER PACKAGE:**

**PACKING GROUP I:** 30 mL

**PACKING GROUP II:** 30 mL

**PACKING GROUP III:** 30 mL

**MAXIMUM PER PACKAGE:**

**PACKING GROUP I:** 0.3 L

**PACKING GROUP II:** 0.5 L

**PACKING GROUP III:** 1.0 L

**LIMITED QUANTITY**

**PACKAGING INSTRUCTION:**

**PACKING GROUP I:** Forbidden

**PACKING GROUP II:** Y341

**PACKING GROUP III:** Y344

**MAXIMUM PER PACKAGE:**

**PACKING GROUP I:** Forbidden

**PACKING GROUP II:** 1 L

**PACKING GROUP III:** 10 L

**PASSENGER AIRCRAFT**

**PACKAGING INSTRUCTION:**

**PACKING GROUP I:** 351



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**PACKING GROUP II:** 353  
**PACKING GROUP III:** 355  
**MAXIMUM PER PACKAGE:**  
**PACKING GROUP I:** 1 L  
**PACKING GROUP II:** 5L  
**PACKING GROUP III:** 60L

**CARGO AIRCRAFT:**

**PACKAGING INSTRUCTION:**  
**PACKING GROUP I:** 361  
**PACKING GROUP II:** 364  
**PACKING GROUP III:** 366  
**MAXIMUM PER PACKAGE:**  
**PACKING GROUP I:** 30 L  
**PACKING GROUP II:** 60 L  
**PACKING GROUP III:** 220 L

**ERG CODE:** 3L

**IMDG**

**UN NUMBER:** UN1993  
**PROPER SHIPPING NAME:** Flammable liquid, n.o.s. (contains petroleum distillates)  
**CLASS OR DIVISION:** 3  
**SUBSIDIARY RISK(S):** ---  
**PACKING GROUP:** I, II, III  
**SPECIAL PROVISIONS:**  
**PACKING GROUP I:** 274  
**PACKING GROUP II:** 274  
**PACKING GROUP III:** 223, 274, 955

**LIMITED AND EXCEPTED QUANTITY PROVISIONS**

**LIMITED QUANTITIES:**  
**PACKING GROUP I:** 0  
**PACKING GROUP II:** 1 L  
**PACKING GROUP III:** 5 L  
**EXCEPTED QUANTITIES:**  
**PACKING GROUP I:** E3  
**PACKING GROUP II:** E2  
**PACKING GROUP III:** E1



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### **PACKING**

#### **INSTRUCTIONS:**

**PACKING GROUP I:** P001

**PACKING GROUP II:** P001

**PACKING GROUP III:** P001, LP01

#### **PROVISIONS:**

**PACKING GROUP I:** ---

**PACKING GROUP II:** ---

**PACKING GROUP III:** ---

### **IBC**

#### **INSTRUCTIONS:**

**PACKING GROUP I:** ---

**PACKING GROUP II:** IBC02

**PACKING GROUP III:** IBC03

#### **PROVISIONS:**

**PACKING GROUP I:** ---

**PACKING GROUP II:** ---

**PACKING GROUP III:** ---

### **PORTABLE TANKS AND BULK CONTAINERS**

#### **TANK INSTRUCTIONS:**

**PACKING GROUP I:** T11

**PACKING GROUP II:** T7

**PACKING GROUP III:** T4

#### **PROVISIONS:**

**PACKING GROUP I:** TP1, TP27

**PACKING GROUP II:** TP1, TP8, TP28

**PACKING GROUP III:** TP1, TP29

**EmS:** F-E, S-E

### **STOWAGE AND SEGREGATION:**

**PACKING GROUP I:** Category E

**PACKING GROUP II:** Category B

**PACKING GROUP III:** Category A



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**SECTION 15: REGULATORY INFORMATION**

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**U.S. FEDERAL REGULATIONS**

**TSCA (TOXIC SUBSTANCE CONTROL ACT):** all components of this mixture are listed on the TSCA inventory.

**CERCLA (COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT):** no Reportable Quantity (RQ) listed.

**SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT):** No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**311/312 HAZARD CATEGORIES:**

**Immediate Hazard:** yes / no

**Delayed Hazard:** yes / no

**Fire Hazard:** yes / no

**Pressure Hazard:** yes / no

**Reactivity Hazard:** yes / no

**313 REPORTABLE INGREDIENTS:** none

**CLEAN WATER ACT (CWA):** None of the chemicals in this product are listed as Hazardous Substances under the CWA. None of the chemicals in this product are listed as Toxic Pollutants under the CWA.

**CLEAN AIR ACT (CAA):** CAS Number 107-21-1 (Ethylene Glycol) is listed as a hazardous air pollutant (HAP). This material does not contain any Class 1 Ozone depleters. This material does not contain any Class 2 Ozone depleters.

**STATE REGULATIONS:**

**California:** none of the components of this mixture are Prop 65 listed.

**INTERNATIONAL REGULATIONS:**

**Persistent Organic Pollutants (United Nations):** not listed

**Initial List of Prior Informed Consent Chemicals (United Nations):** not listed

**Ozone Depleting Substances (Montreal Protocol):** not listed

**Greenhouse Gases (Intergovernmental Panel on Climate Change):** not listed.



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**AUSTRALIAN INVENTORY OF CHEMICAL SUBSTANCES:** not listed.

**CANADA DOMESTIC SUBSTANCES LIST:** all components of this mixture are listed.

**CANADA WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS):** D2B  
Toxic (skin irritant)

**CANADIAN ENVIRONMENTAL PROTECTION AGENCY TOXICS LIST:** no component of this mixture is on this inventory.

**EUROPEAN INVENTORY OF EXISTING COMMERCIAL CHEMICAL SUBSTANCES:** not listed.

**NEW ZEALAND:** not listed.

**PHILLIPPINE INVENTORY OF CHEMICALS AND CHEMICAL SUBSTANCES:** not listed.

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**SECTION 16: OTHER INFORMATION**

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Prepared by: KMCO

**Disclaimer: This product is FOR INDUSTRIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN. DO NOT TAKE INTERNALLY.**

**KMCO believes that the information and recommendations contained herein (including data and statements) are accurate as of the date hereof. No warranty of fitness for any particular purpose, warranty of merchantability, or any other warranty expressed or implied, is made concerning the information provided herein. The information provided herein relates only to the specific product designated and may not be valid where such product is used in combination with any other materials or in any process. Further, since the conditions and methods of use of the product and of the information referred to herein are beyond the control of KMCO, KMCO expressly disclaims any and all liability as to any results obtained or arising from any of the product or reliance on such information.**

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